Technical Data Sheet

Preliminary

LA4530H EXP PSA & Heat Activated Film Hybrid

Features

- · Designed to utilized benefits of Heat Activated Film & PSA
- · Good damping & shock absorption
- · Good heat resistance
- Good chemical resistance
- · Prebonding using PSA side at room temperature
- Adjustable adhesive thickness gap and adhesion level using various temperature, time & pressure
- Reworkable. Level of ease depends on components' material

Structure

Material Heat Activated Film &

Modified acrylic PSA adhesive

• Appearance Black Visual inspection

Total thickness 450 µm Modified ASTM D3652

Properties

Push out strength Excellent¹
Chemical resistance Excellent¹

Process Guideline [Typical]

Prebonding

Room temperature Prebonding

Bonding

Temperature: : 90 - 110 °C (Measured at adhesive)

Pressure: 20 - 150 psi [1.4 - 10.3 bar]

Time: 30 - 120 s

NOTES: The data and recommendations related to the products above are based on information believed to be reliable, but the accuracy or completeness is not guaranteed. Before using this product, the user must evaluate it and determine if it is suitable for the intended application. Pente-m Solutions, LLC. makes no warranties for suitability of a particular purpose. User is responsible for determining whether the product is appropriate for a particular purpose and suitable for user's application. Please note that many factors can affect the use and performance of a product in a particular application. For additional information or support, please contact us.



¹Pente Grading: Excellent – Good – Normal